- (b) an axially extending, cylindrical, permanent magnet shaft extending coaxially through said annular stator structure; [and]
- (c) said axially extending, cylindrical, permanent magnet shaft having a smooth external surface along a portion thereof with axially alternating N and S poles defined circumferentially in an outer periphery of said portion of said axially extending, cylindrical, smooth, permanent magnet shaft; [and]
- (d) said axially extending, cylindrical, permanent magnet shaft is formed from one homogeneous piece of material; and
- (e) said portion of said axially extending, cylindrical, permanent magnet shaft is hollow.

Please insert the following new claims:

- 25. A linear stepper motor, as defined in Claim 23, wherein: said stator structure includes annular disks of a high lubricity material spacing apart elements of said stator structure and serving as bearing surfaces for said axially extending shaft.
- 26. A linear stepper motor, as defined in Claim 23, wherein: said axially extending, cylindrical, smooth, permanent magnet shaft can rotate 360° continuously or intermittently in any direction, regardless of whether or not said linear stepper motor is energized.
- 27. A linear stepper motor, as defined in Claim 23, wherein: said axially extending, cylindrical, smooth, permanent magnet shaft is back-driveable.
- 28. A linear stepper motor, as defined in Claim 23, wherein: said linear stepper motor is constructed to operate in any orientation.
- 29. A linear stepper motor, as defined in Claim 23, wherein: said stator structure

has modular stator stacks with pole pieces to concentrate and direct magnetic flux.

- 30. A linear stepper motor as defined in Claim 23, wherein: said stator structure has conventionally wound coils.
- 31. A linear stepper motor, as defined in Claim 23, wherein: said linear stepper motor includes no lead screw and no ball screw.
- 32. A linear stepper motor, as defined in Claim 23, wherein: said linear stepper motor requires no lubrication of coengaged parts thereof.
- 33. A linear stepper motor, as defined in Claim 23, wherein: said linear stepper motor requires no conversion of rotary motion to linear motion.
- 34. A linear stepper motor, as defined in Claim 24, wherein: said portion of said axially extending, cylindrical, permanent magnet shaft is hollow.
- 35. A linear stepper motor, as defined in Claim 24, wherein: said axially extending, cylindrical, smooth, permanent magnet shaft can rotate 360° continuously or intermittently in any direction, regardless of whether or not said linear stepper motor is energized.
- 36. A linear stepper motor, as defined in Claim 24, wherein: said axially extending, cylindrical, smooth, permanent magnet shaft is back-driveable.
- 37. A linear stepper motor, as defined in Claim 24, wherein: said linear stepper motor is constructed to operate in any orientation.
- 38. A linear stepper motor, as defined in Claim 24, wherein: said stator structure has

modular stator stacks with pole pieces to concentrate and direct magnetic flux.

- 39. A linear stepper motor as defined in Claim 24, wherein: said stator structure has conventionally wound coils.
- 40. A linear stepper motor, as defined in Claim 24, wherein: said linear stepper motor includes no lead screw and no ball screw.
- 41. A linear stepper motor, as defined in Claim 24, wherein: said linear stepper motor requires no lubrication of coengaged parts thereof.
- 42. A linear stepper motor, as defined in Claim 24, wherein: said linear stepper motor requires no conversion of rotary motion to linear motion.